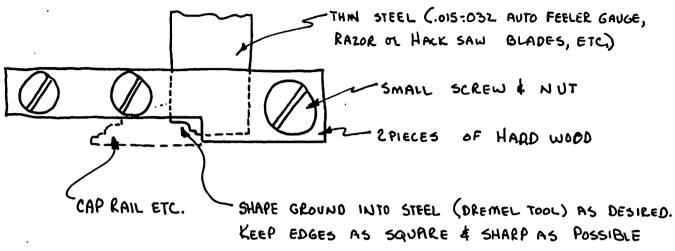
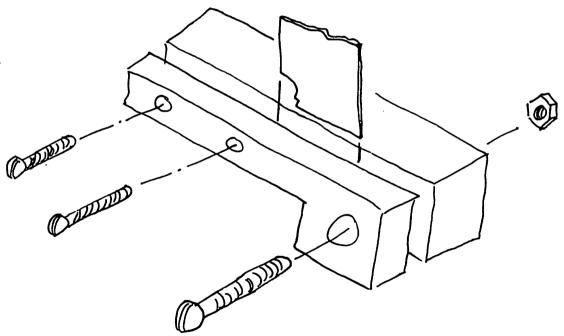
## How To Make A Shaper For Caprails, By Roger Van De Walker.

To put fancy edges on small pieces of wood, use a scratch stock. The shape of the edge is limited by your ability to find grinding wheels small enough, and your imagination.





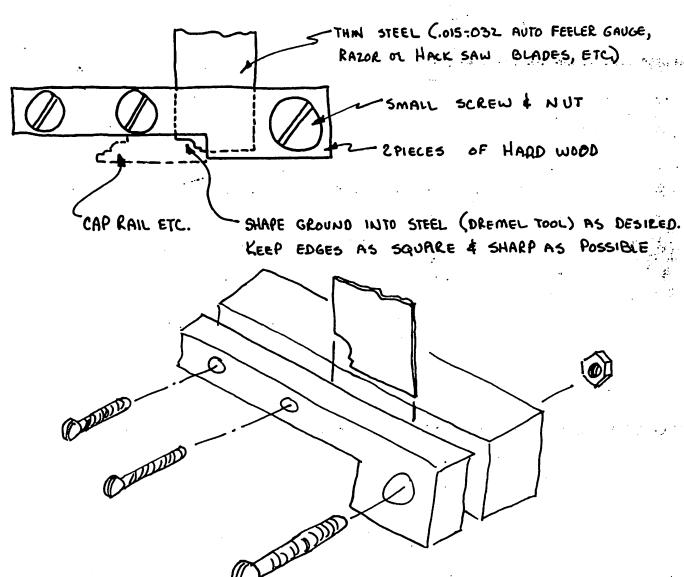
This device <u>does</u> <u>not</u> remove wood fast, but with some patience, and a sharp tool, it will do a very nice job. It works better in hard wood (Box, pear, apple, maple, etc) than it does in soft wood.

The other end of that piece of auto feeler gauge stock makes an excellent draw plate. Feeler gauge stock may be heat treated by getting it red hot & quenching it in oil or water & soluble oil (soluble oil is auto radiator <u>lubricant</u> additive). In this state of heat treat it is very brittle so do not drop it. If you plan on heat treating save the small fine detail until after heat treat, then grind it on as it has a tendency to burn away when red hot. Lots of luck, and let's see some FANCY cap rails, head rails & deck trim.

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